Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims

1. (Withdrawn) A method of making a structure for growing nanotubes, comprising:

growing a thermal oxide on a surface of a silicon wafer,

depositing a layer of Hf on the thermal oxide; annealing the layer of Hf in N_2 to obtain a layer HfN; patterning the layer of HfN;

forming passivation layer on the layer of HfN; cutting vias through the passivation layer to the layer of HfN;

depositing a catalyst material in the vias; patterning the catalyst metal; and annealing the catalyst metal to form catalyst islands.

2. (Withdrawn) The method of claim 1, wherein:

the layer of Hf is annealed in N_2 for more than one hour at a temperature greater than 300 degrees C; and

the catalyst material is annealed in a forming gas.

3. (Withdrawn) The method of claim 2, wherein the catalyst material is annealed at a temperature greater than 700

degrees C for a period of time greater than fifteen minutes.

- 4. (Withdrawn) The method of claim 3, wherein the forming gas comprises H_2 and N_2 .
- 5. (Withdrawn) The method of claim 4, wherein the catalyst material is selected from a group consisting of iron, molybdenum, cobalt, nickel, ruthenium, zinc and oxides thereof.
- 6. (Withdrawn) The method of claim 5, further comprising: placing an electric field in a vicinity of the catalyst islands;
 - maintaining the temperature greater than 500 degrees; and
 - maintaining the forming gas in the vicinity of the catalyst islands to grow a nanotube.
- 7. (Withdrawn) The method of claim 5, further comprising: placing the catalyst islands in an electric field; maintaining the temperature greater than 500 degrees; and
 - placing the catalyst islands in an environment comprising carbon-containing gas.
- 8. (Withdrawn) The method of claim 7, wherein the carbon-

containing gas is methane.

- 9. (Withdrawn) The method of claim 8, further comprising maintaining the environment of claim 7, until a desired nanotube is grown.
 - 10. (original) A structure comprising:
 - a substrate;
 - an oxide layer on the substrate;
 - an HfN layer on the oxide layer;
- a passivation layer on the HfN layer, having at least one via through the passivation layer to the HfN; and
- a catalyst island formed on the at least one via connected to the HfN layer.
- 11. (currently amended) The structure of claim 10, wherein the catalyst island is configured to withstand placed in an environment having a carbon-containing gas, a temperature greater than 500 degrees C and an electric field.
- 12. (currently amended) The structure of claim 11, wherein the catalyst island is adapted to withstand the environment is maintained until a desired nanotube is grown.
 - 13. (original) A structure comprising:
 - a substrate;
 - an insulating layer on the substrate;
 - an HfN layer on the insulating layer;
 - a protective layer on the HfN layer; and
 - at least one catalyst island in contact with the HfN layer.

- 14. (original) The structure of claim 13, wherein the catalyst comprises at least one metal selected from a group consisting of iron, nickel, cobalt, zinc, molybdenum, ruthenium and oxides thereof.
- 15. (currently amended) The structure of claim 14, wherein the catalyst island is adapted to withstand being placed placing the structure in an environment comprising:
 - a carbon-containing gas;
 - an electric field; and
 - a temperature greater than 500 degrees C.
- 16. (original) The structure of claim 15, maintaining the environment until a nanotube is grown.
 - 17. (Withdrawn) Means for making a structure for growing a nanotube, comprising:
 - means for providing a substrate;
 - means for at least partially insulating a surface of the substrate;
 - means for forming a layer of HfN on the surface of the substrate:
 - means for passivating a surface of the layer of HfN; and
 - means for forming at least one catalyst island having contact with the layer of HfN.
 - 18. (Withdrawn) The means of claim 17, wherein that at

least one catalyst island comprises a material selected from a group consisting of iron, nickel, zinc, molybdenum, cobalt, ruthenium and oxides thereof.

- 19. (Withdrawn) The means of claim 18, wherein the substrate comprises a material selected from a group consisting of silicon, silica, alumina, quartz, sapphire, and silicon nitride.
- 20. (Withdrawn) The means of claim 19, further comprising:
 - means for subjecting the at least one catalyst island to a temperature greater than 500 degrees C;
 - means for subjecting the at least one catalyst island to a carbon-containing gas; and
 - means for subjecting the at least one catalyst island to an electric field.
- 21. (Withdrawn) The means of claim 20, further comprising means for sustaining the temperature, the carbon-containing gas and the electric field until a nanotube is grown.
- 22. (Withdrawn) A method for making a structure comprising:

forming HfN material on a substrate; and forming at least one catalyst island on the HfN material.

23. (Withdrawn) The method of claim 22, further comprising:

placing the structure in a carbon-containing gas; and placing the structure in an environment having a temperature greater than 500 degrees C.

- 24. (Withdrawn) The method of claim 23, placing the structure in an electrical field.
- 25. (Withdrawn) The method of claim 24, further comprising growing a nanotube.
- 26. (currently amended) An apparatus comprising: an insulating substrate;
- a [[first]] conductive material deposited on the substrate;

 a passivation material deposited on the conductive

 material, wherein one or more vias are formed through the

 passivation material to the conductive material; and

an island of a <u>second</u> <u>catalytic</u> material formed <u>in and</u> on the <u>vias</u> to the <u>conductive</u> [[first]] material.

- 27. (original) The apparatus of claim 26, wherein the first material is selected from a group of transition metal nitrides, ZrN, TaN, TiN, HfN, conductive nitrides, Hf, conductive metals and oxides thereof.
- 28. (original) The apparatus of claim 27, wherein the first material is stoichiometric.

- 29. (original) The apparatus of claim 27, wherein the first material is non-stoichiometric.
- 30. (original) The apparatus of claim 27, wherein the second material is selected from a group of Fe, nickel, molybdenum, cobalt, ruthenium, zinc, and oxides, alloys and mixtures thereof.
- 31. (original) The apparatus of claim 27, wherein the first material is ITO.
- 32. (original) The apparatus of claim 27, wherein the first material is a conductive oxide.
- 33. (original) The apparatus of claim 30, wherein the substrate comprises a material selected from a group of silicon, silica, quartz, silicon nitride, sapphire, and alumina.
- 34. (original) The apparatus of claim 33, further comprising a nanotube extending from the island.